



Uniphos Chemicals

No. 8, Tonghai 2nd Road
Rudong, Nantong 226407, China

Tel.: +86-513-6990 8111 Fax: +86-513-6990 8155

XF-334 (HEDP) Scale Inhibitor

Certified by NSF

XF-334(HEDP) is an aqueous solution of 1-Hydroxyethylidene -1, 1-diphosphonic acid, (HEDP) and is noted for excellent CaCO₃ scale inhibition and chlorine stability. **XF-334** is widely used in industry as a sequestering agent and calcium carbonate scale inhibitor for applications in cooling water treatment, boiler water treatment, industrial and institutional cleaners, swimming pool stain prevention, personal care products, metal ion control.

Abbreviation	HEDP
Molecular Formula	C ₂ H ₈ O ₇ P ₂
Molecular Weight	206
Chemical Name	1-Hydroxyethylidene -1, 1-diphosphonic acid
CAS Number	2809-21-4

Typical Properties

Appearance	Clear water white to pale yellow liquid
Active acid, %	58.0 – 62.0
pH, 1% solution @ 25°C	2.0 max.
Specific gravity @ 20°C, g/cm³	≥1.40
Iron, as Fe, ppm	20 max.
Phosphorous acid, %	4.0 max.
Color APHA (Hazen)	150 max.
Chlorides (as Cl, ppm)	300 max.

Packaging:

PE drum, IBC/Tote, Bulk Tank